

CO

SECTION

ENGINE COOLING SYSTEM

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PRECAUTIONS

Precautions For Liquid Gasket REMOVAL AND LIQUID GASKET

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

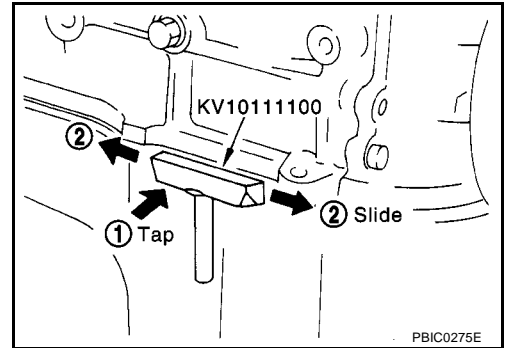
CAUTION:

Be careful not to damage the mating surfaces.

- In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the gasket applied area.

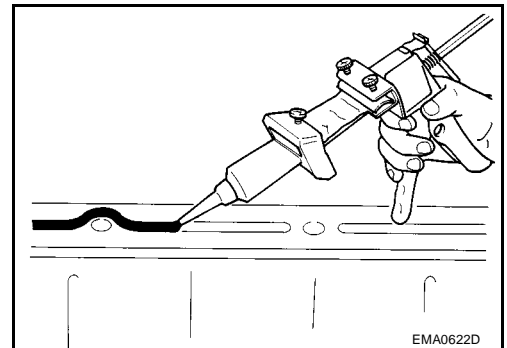
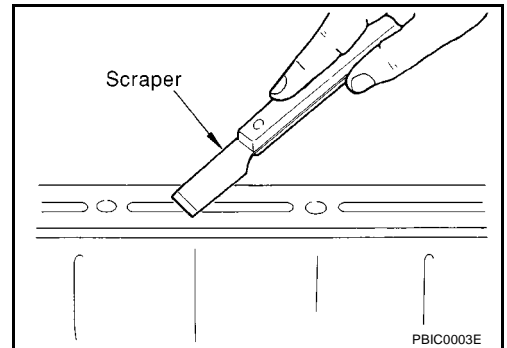
CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

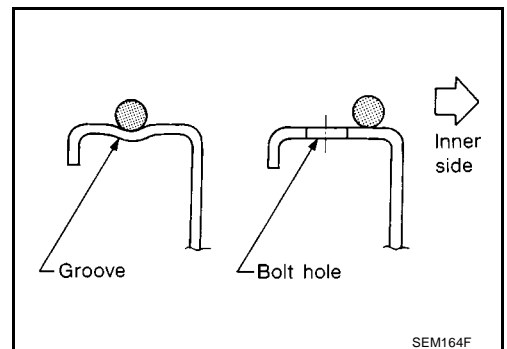
- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts, and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.
 - Use Genuine Liquid Gasket or equivalent.
- Apply the gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read this service manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

CAUTION:

If there are specific instructions in this service manual, observe them.



PREPARATION

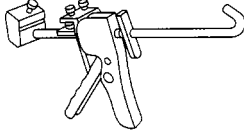
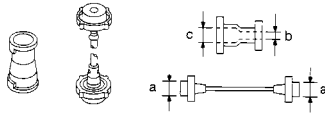
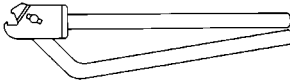
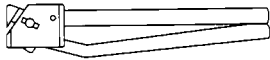
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PFP:00002

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PREPARATION

Special Service Tools

Tool number Tool name		Description
WS39930000 Tube pressure	 S-NT052	Pressing the tube of liquid gasket
EG17650301 Radiator cap tester adapter	 S-NT564	Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)
KV99103510 Radiator plate pliers A	 S-NT224	Installing radiator upper and lower tanks
KV99103520 Radiator plate pliers B	 S-NT225	Removing radiator upper and lower tanks

OVERHEATING CAUSE ANALYSIS

[YD]

OVERHEATING CAUSE ANALYSIS
Troubleshooting Chart

PFP:00012

EBS00SJM

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Thermostat stuck closed	—	
		Damaged fins	Dust contamination or paper clogging	
			Mechanical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Reduced air flow	Cooling fan does not operate	—	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	—	—
	Improper coolant mixture ratio	—	—	—
	Poor coolant quality	—	—	—
	Insufficient coolant	Coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
			Radiator cap	Loose
				Poor sealing
		Radiator		O-ring for damage, deterioration or improper fitting
				Cracked radiator tank
				Cracked radiator core
		Reservoir tank		Cracked reservoir tank
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
				Cylinder head gasket deterioration

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OVERHEATING CAUSE ANALYSIS

[YD]

	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Powertrain system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	—	—
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	
		Blocked radiator	—	
		Blocked condenser	—	
		Installed large fog lamp		

COOLING SYSTEM

[YD]

COOLING SYSTEM

PFP:21020

Cooling Circuit

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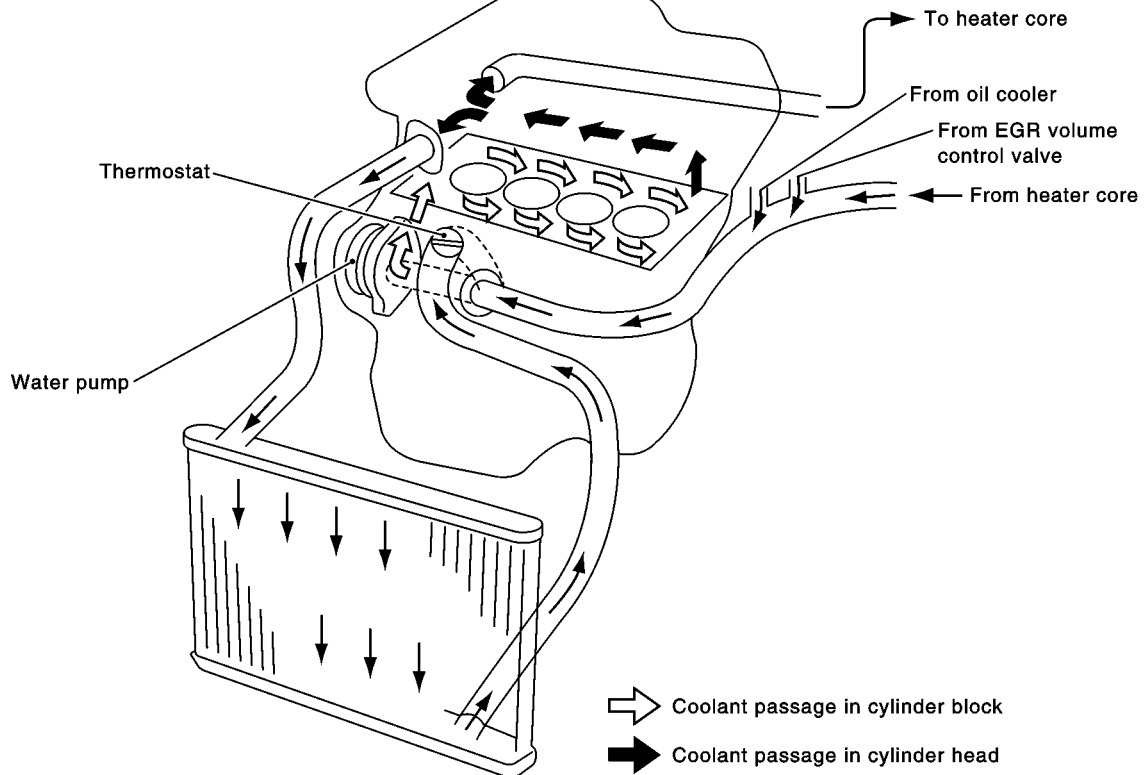
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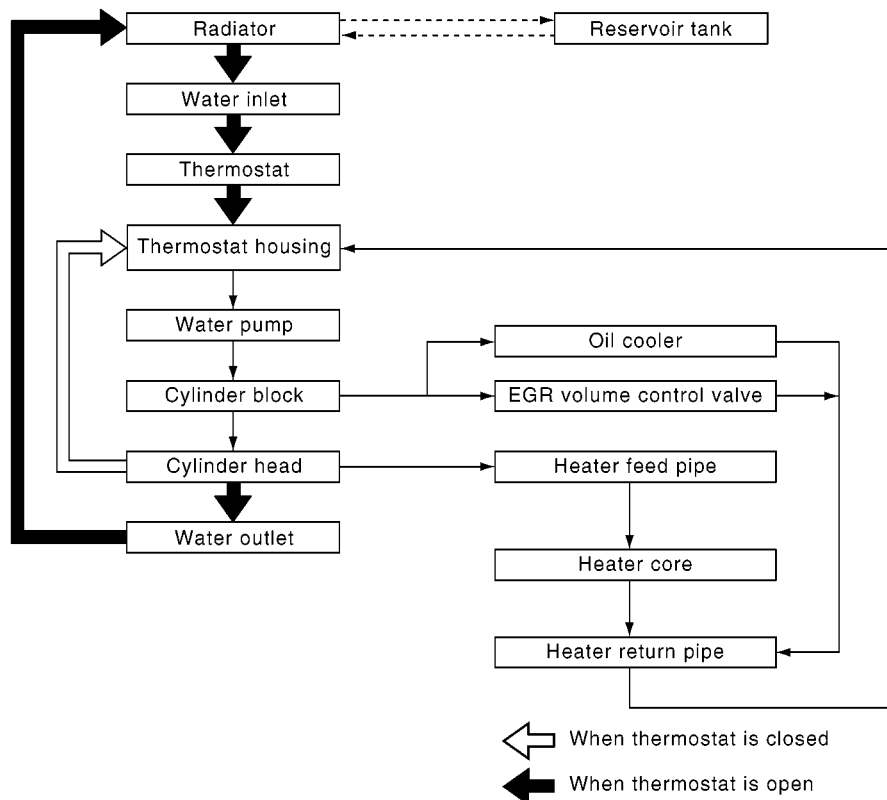
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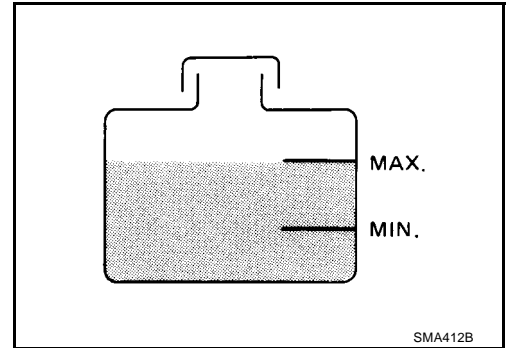
ENGINE COOLANT

PFP:KQ100

Inspection LEVEL CHECK

EBS00SJO

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.



LEAK CHECK

- To check for leakage, apply pressure to the cooling system with a tester.

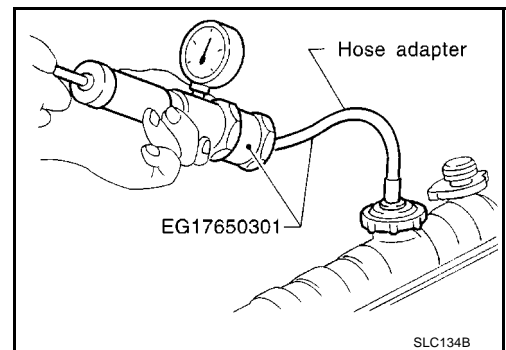
Testing pressure: 157 kPa (1.57 bar, 1.6 kg/cm², 23 psi)

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.



Changing Engine Coolant

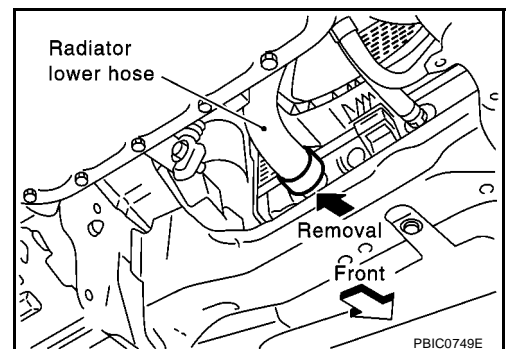
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WARNING:

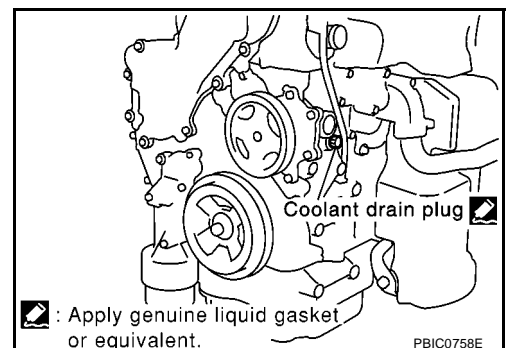
- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

DRAINING ENGINE COOLANT

1. Disconnect lower radiator hose, and remove radiator cap.
 - Be careful not to allow coolant to contact drive belts.
 - Cover the exhaust tube heat shield to prevent from splashing coolant.
2. Remove reservoir tank, drain coolant, then clean reservoir tank.




3. Open drain plugs on cylinder block.
4. Check drained coolant for contaminants such as rust, corrosion or discoloration.
If contaminated, flush engine cooling system. Refer to [CO-9, "FLUSHING COOLING SYSTEM"](#).



REFILLING ENGINE COOLANT

1. Install reservoir tank, radiator lower hose and cylinder block drain plug.
Apply sealant to the thread of cylinder block drain plug.
 - Use **Genuine Liquid Gasket** or equivalent.

 : **7.8 - 11.8 N·m (0.8 - 1.2 kg-m, 69 - 104 in-lb)**

2. Fill radiator to specified level.

- Use **genuine Nissan anti-freeze coolant or equivalent mixed with water (distilled or demineralized).**
Refer to [MA-15, "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

Engine coolant capacity (With reservoir tank):

9.5 ℓ (8-3/8 Imp qt)

Reservoir tank : 0.6 ℓ (1/2 Imp qt)

- **Pour coolant through coolant filler neck slowly of less than 2 ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.**

3. Fill reservoir tank to specified level.

4. Warm up engine to normal operating temperature without radiator cap installed.

- **If coolant overflows radiator filler hole, install filler cap.**

5. Run engine at 3,000 rpm for 10 seconds and return to idle speed with radiator cap installed.

- Repeat two or three times.

Watch coolant temperature gauge so as not to overheat the engine.

6. Stop engine and cool down to less than approximately 50°C (122°F).

- Cool down using a fan to reduce the time.
- If necessary, refill radiator up to filler neck with coolant.

7. Refill reservoir tank to MAX level line with coolant.

8. Repeat steps 5 through 7 two or more times with radiator cap installed until coolant level no longer drops.

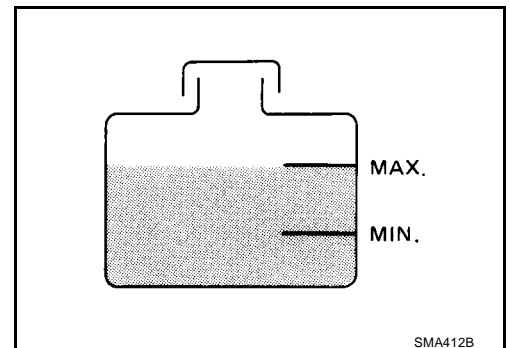
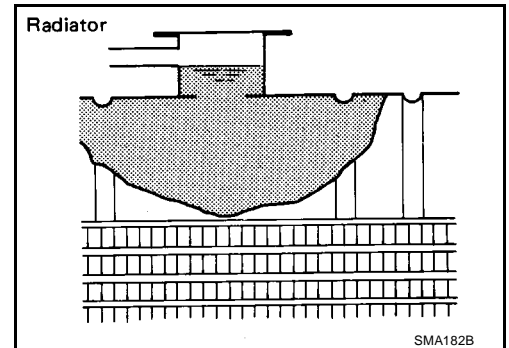
9. Check cooling system for leaks with engine running.

10. Warm up engine, and check for sound of coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between COOL and WARM.

- Sound may be noticeable at heater unit.

11. If sound is heard, bleed air from cooling system by repeating steps 5 through 7 until coolant level no longer drops.

- **Clean excess coolant from engine.**

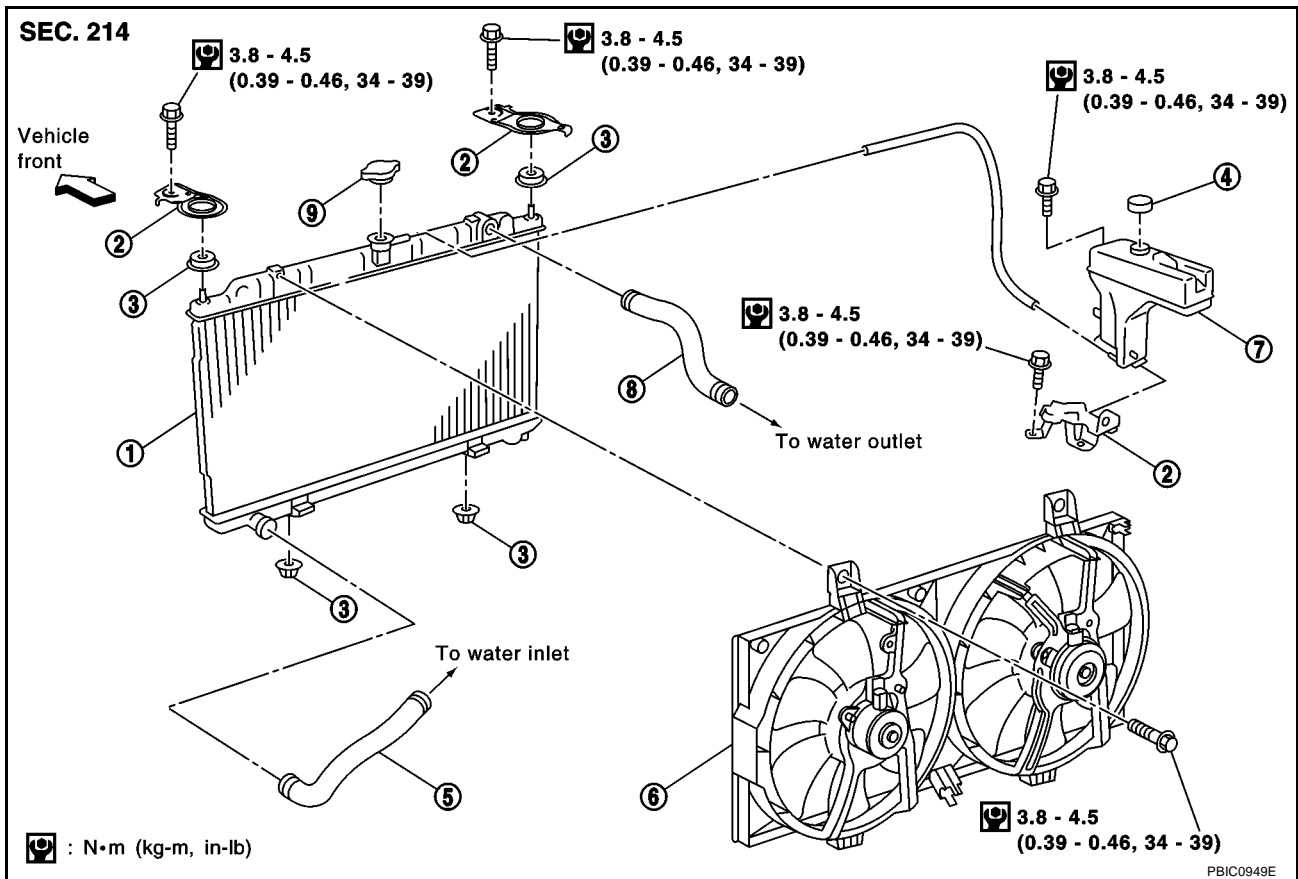


FLUSHING COOLING SYSTEM

1. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

RADIATOR

Removal and Installation



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|-----------------------|--------------------------|--------------------------|
| 1. Radiator | 2. Bracket | 3. Mounting rubber |
| 4. Reservoir tank cap | 5. Radiator hose (lower) | 6. Radiator fan assembly |
| 7. Reservoir tank | 8. Radiator hose (upper) | 9. Radiator cap |

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

REMOVAL

1. Disconnect lower radiator hose. Refer to [CO-8, "DRAINING ENGINE COOLANT"](#).
2. Remove undercover.
3. Disconnect radiator upper hose, reservoir tank hose and mounting bracket.
4. Remove radiator and radiator fan assembly.

CAUTION:

- Do not damage or scratch radiator core when removing.

INSTALLATION

- Reinstall any parts removed in reverse order of removal.
- Check for engine coolant leaks. Refer to [CO-8, "LEAK CHECK"](#).

Disassembly and Assembly Radiator Fan

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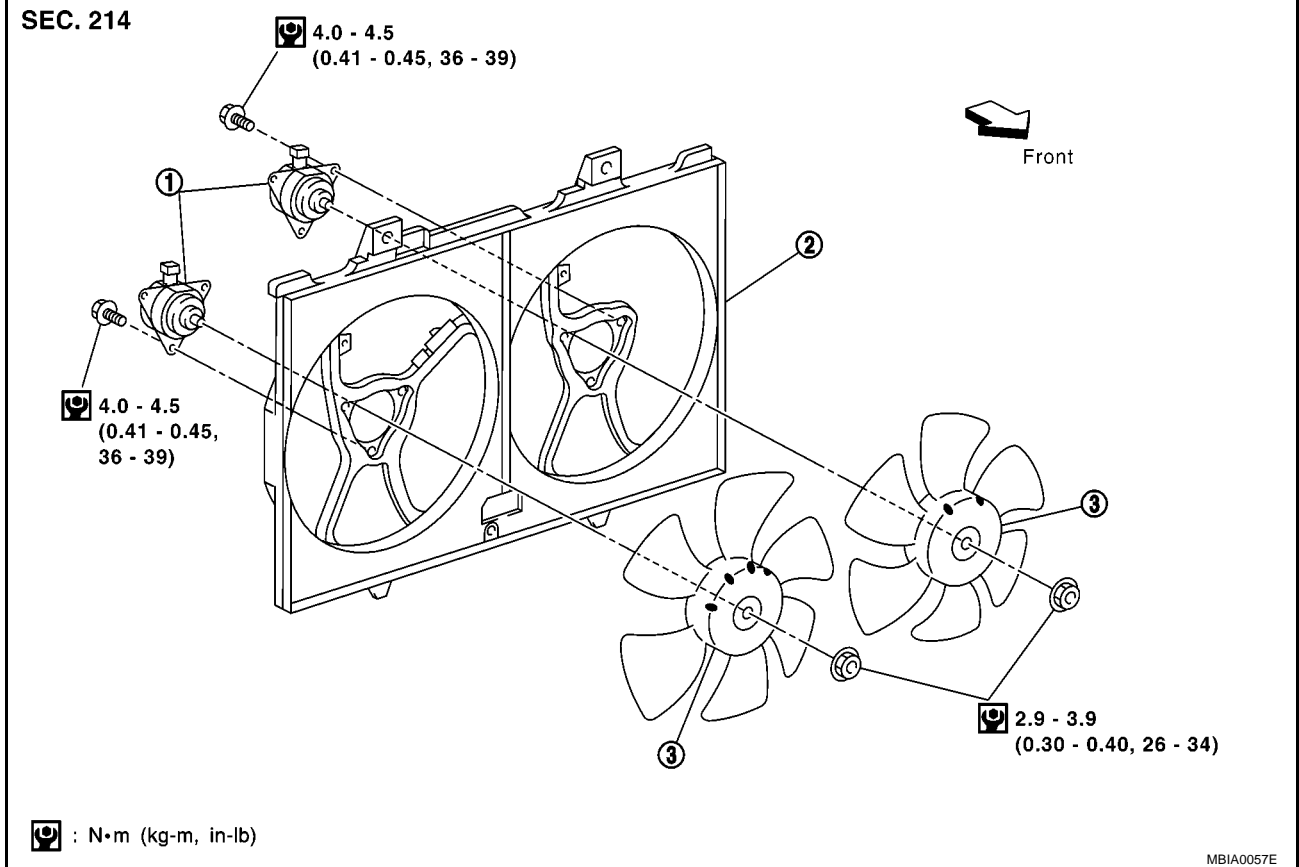
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1. Radiator fan motors

2. Radiator fan shroud

3. Radiator fan

DISASSEMBLY

1. Remove radiator fan and shroud assembly.
2. Remove radiator fan.
3. Remove fan motor from fan shroud.

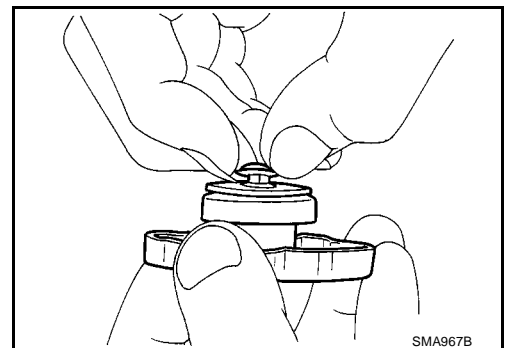
ASSEMBLY

- Install in the reverse order of removal.

Checking Radiator Cap

EBS00SJS

- Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
- Check that there are no unusualness in the opening and closing conditions of the negative-pressure valve.
- Pull the negative pressure valve to open it.
- Check that it closes completely when released.



RADIATOR

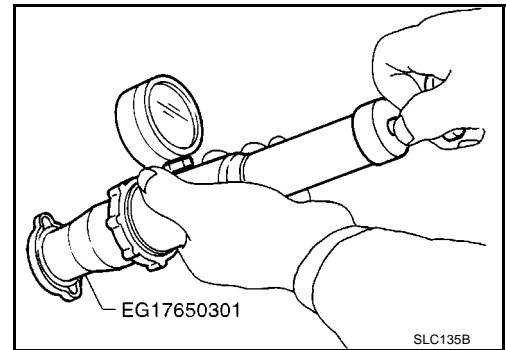
[YD]

- Check radiator cap relief pressure.

Standard : 78 - 98 kpa (0.78 - 0.98 bar, 0.8 - 1.0 kg/cm² , 11 - 14 psi)

Limit : 59 kpa (0.59 bar, 0.6 kg/cm² , 9 psi)

- When connecting the radiator cap to the tester, apply water or LLC to the cap seal part.
- Replace the radiator cap if there is an unusualness in the negative-pressure valve, or if the relief pressure is outside of the limit.



EBS00SJT

Checking Radiator

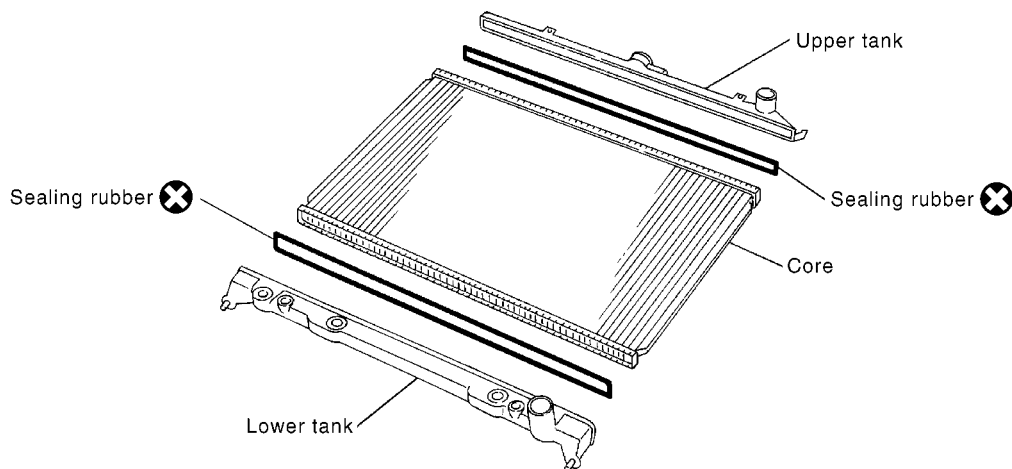
Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
 - When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.
1. Apply water by hose to the back side of the radiator core vertically downwards.
 2. Apply water again to all radiator core surface once per minute.
 3. Stop washing if any stains no longer flow out from the radiator.
 4. Blow air into the back side of radiator core vertically downwards.
 - Use compressed air lower than 490 kpa (4.9 bar 5 kg/cm² , 71psi) and keep distance more than 30 cm (11.8 in).
 5. Blow air again into all the radiator core surface once per minute until no water sprays out.

RADIATOR (ALUMINUM TYPE)

Disassembly and Assembly

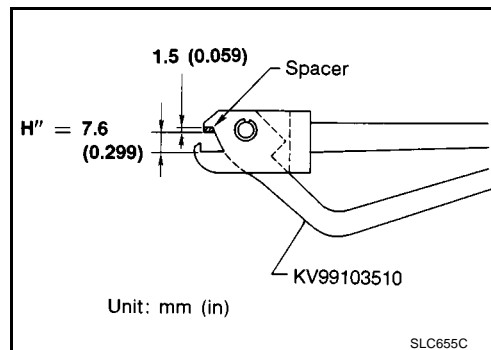
SEC. 214



YLC057

PREPARATION

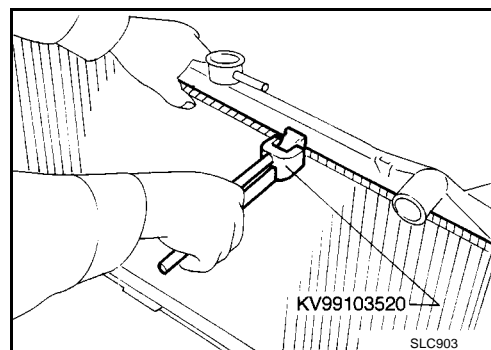
1. Attach the spacer to the tip of the radiator plate pliers A.
Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
2. Make sure that when radiator plate pliers A are closed dimension H'' is approx. 7.6 mm (0.299 in).
3. Adjust dimension H'' with the spacer, if necessary.



SLC655C

DISASSEMBLY

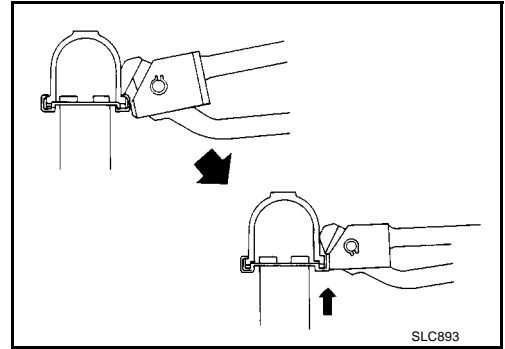
1. Remove tank with Tool.



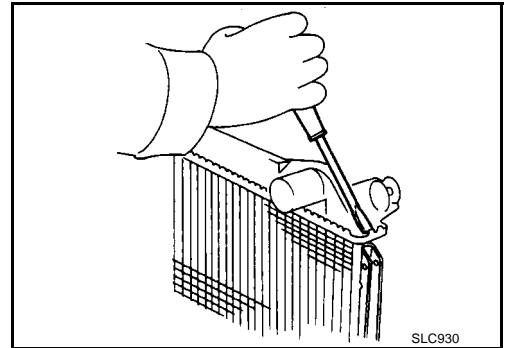
RADIATOR (ALUMINUM TYPE)

[YD]

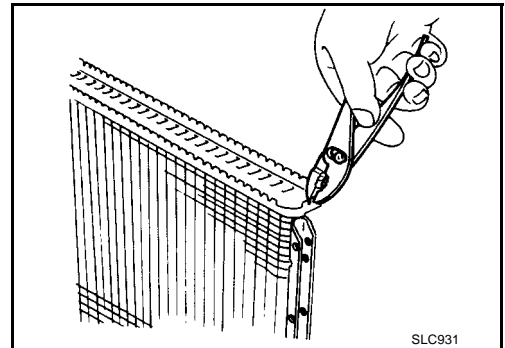
- Grip the crimped edge and bend it upwards so that Tool slips off.
Do not bend excessively.



- In areas where Tool cannot be used, use a screwdriver to bend the edge up.
Be careful not to damage tank.

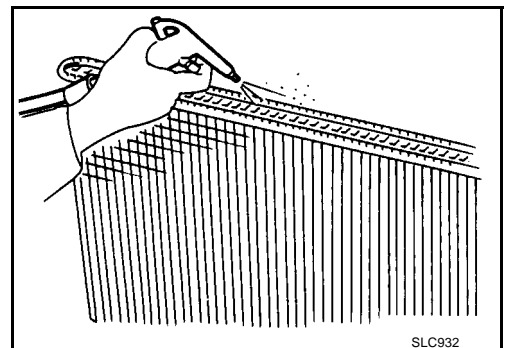


2. Make sure the edge stands straight up.



ASSEMBLY

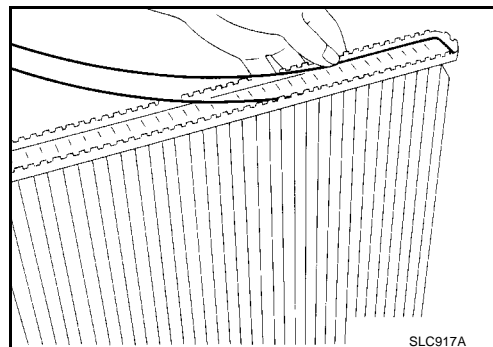
1. Clean contact portion of tank.



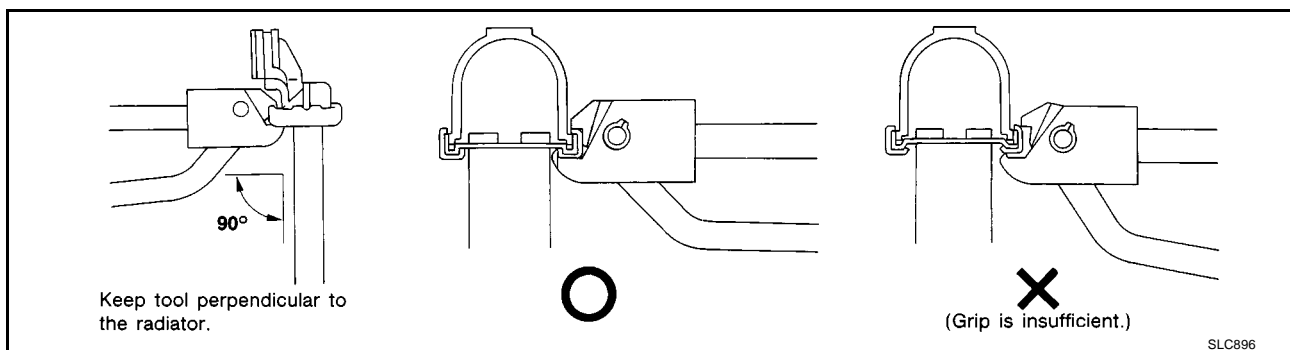
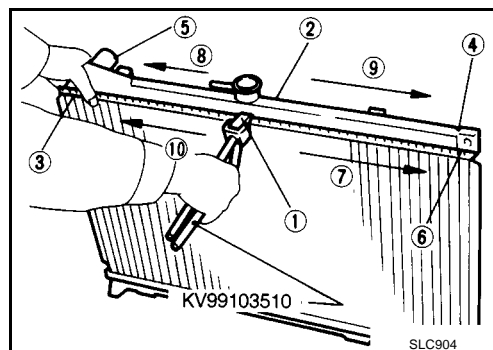
RADIATOR (ALUMINUM TYPE)

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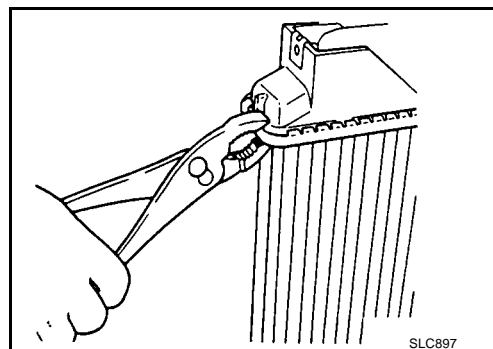
2. Install sealing rubber.
Push it in with fingers.
Be careful not to twist sealing rubber.



3. Caulk tank in specified sequence with Tool.



- Use pliers in the locations where Tool cannot be used.



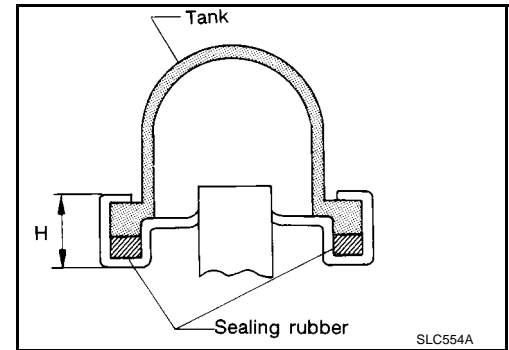
RADIATOR (ALUMINUM TYPE)

[YD]

4. Make sure that the rim is completely crimped down.

Standard height “H” : 8.0 - 8.4 mm (0.315 - 0.331 in)

5. Confirm that there is no leakage.
Refer to Inspection.



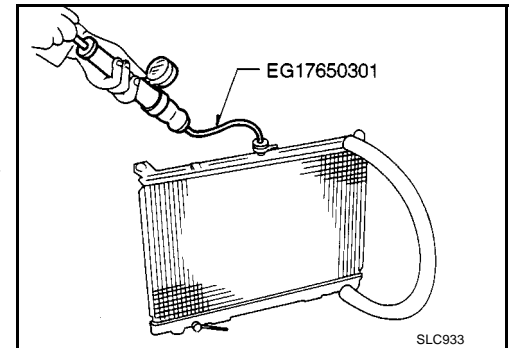
INSPECTION

1. Apply pressure with Tool.

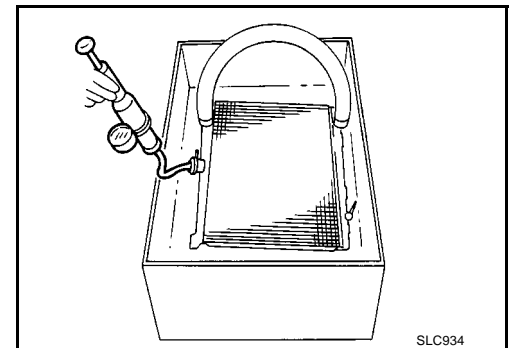
Specified pressure value : 157 kPa (1.57 bar, 1.6 kg/cm², 23 psi)

WARNING:

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.



2. Check for leakage.

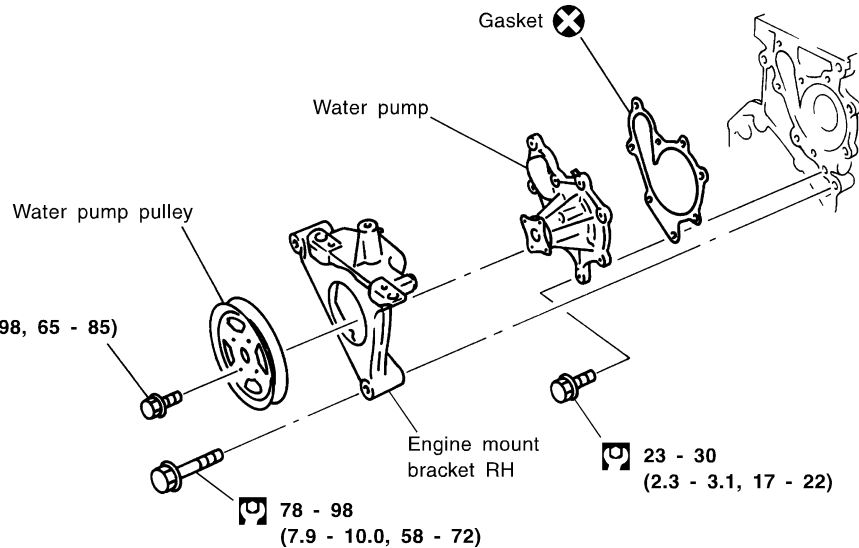
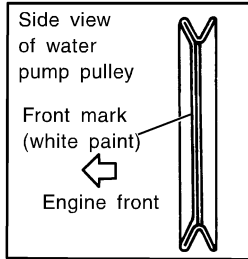


WATER PUMP

Removal and Installation

EBS00SJV

SEC. 112•210



WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

1. Remove the undercover, splash cover (right).
2. Remove the drive belts.
3. Drain engine coolant. Refer to [CO-8, "DRAINING ENGINE COOLANT"](#).

CAUTION:

Perform when the engine is cold.

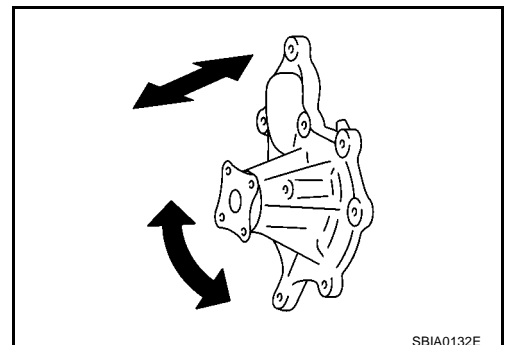
4. Support the bottom of the oil pan with a floor jack etc, and remove the right engine mount bracket (front side of the engine).
5. Remove the water pump pulley.
 - Loosen the pulley bolts after fixing the pulley using a screwdriver etc.
6. Remove engine mount bracket.
7. Remove the water pump.
 - Coolant will leak from the cylinder block, so have a receptacle ready below.

CAUTION:

- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.

INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Check that there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusualness, replace the water pump assembly.



INSTALLATION

- Install in the reverse order of removal.
- Install the water pump pulley with the front mark (painted white, used to prevent errors during assembly) facing the front of the engine. Refer to the figure above.

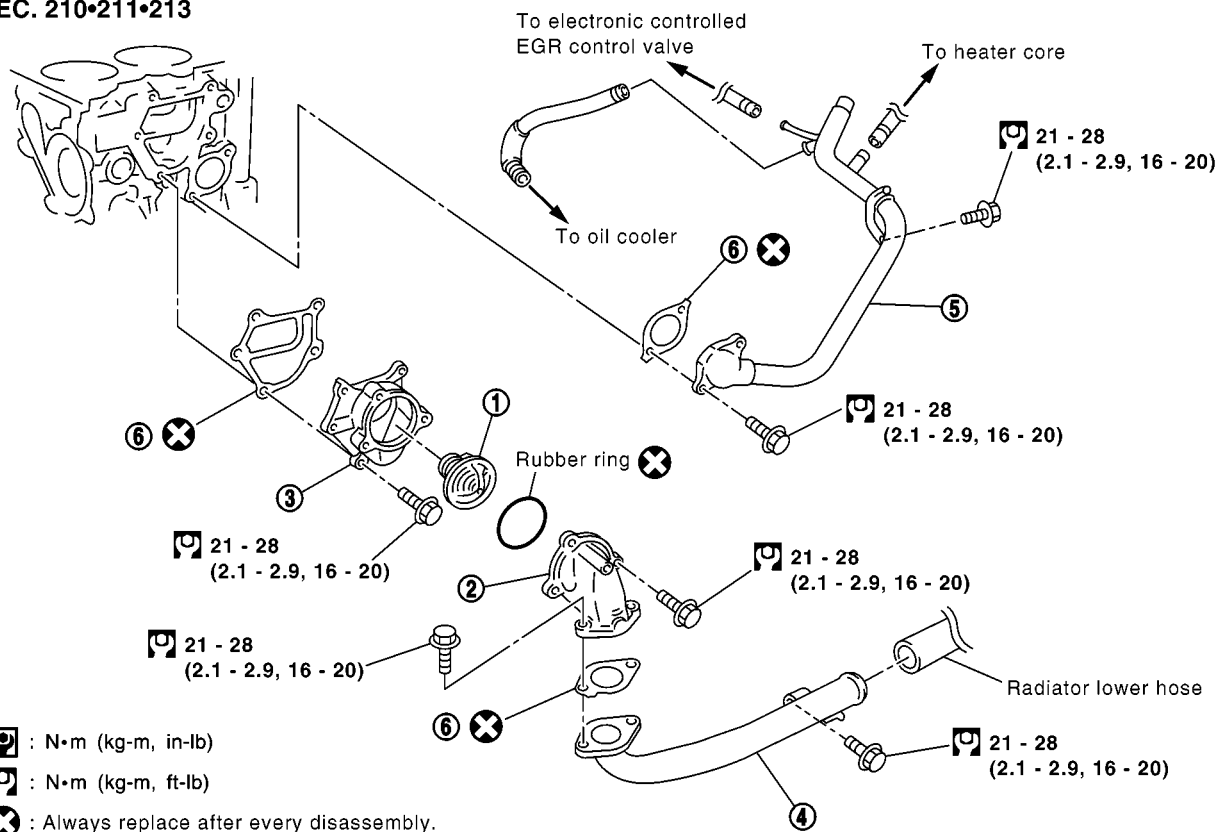
INSPECTION AFTER INSTALLATION

- Check for engine coolant leaks using radiator cap tester. Refer to [CO-8, "LEAK CHECK"](#) .

THERMOSTAT AND WATER PIPING

Removal and Installation

SEC. 210•211•213



- | | | |
|---------------------|-----------------------|-----------------------|
| 1. Thermostat | 2. Water inlet | 3. Thermostat housing |
| 4. Water inlet pipe | 5. Heater return pipe | 6. Gasket |

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

1. Remove the undercover and splash cover (right and left).
2. Drain engine coolant. Refer to [CO-8, "DRAINING ENGINE COOLANT"](#).

CAUTION:

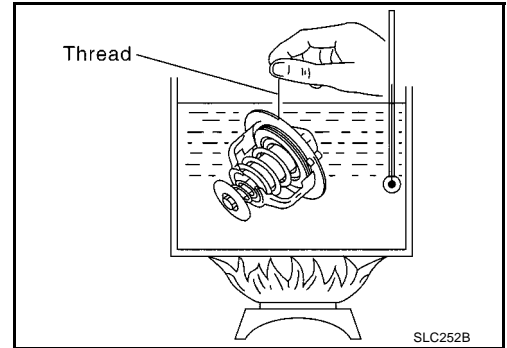
Perform when the engine cold.

3. Remove radiator lower hose from water inlet side.
4. Remove water inlet and thermostat.
5. Remove thermostat housing.

INSPECTION AFTER REMOVAL

Thermostat

- Place a string so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.



Standard values

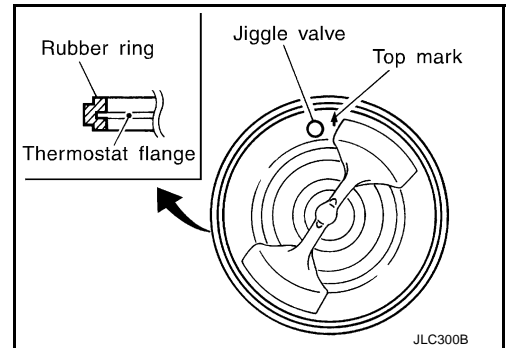
Item	Thermostat
Valve opening temperature	80 - 84°C (176 - 183° F)
Full-open lift amount	More than 10 mm/ 95°C (0.39 in/ 203 °F)
Valve closing temperature	Approximately 77°C (171°F)

INSTALLATION

- Install in the reverse order of removal paying attention to the following.

Thermostat

- Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring.
- Install the thermostat with the jiggle valve facing upwards.



SERVICE DATA AND SPECIFICATIONS (SDS)

[YD]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit CAPACITY

EBS00SJX

Engine coolant capacity [With reservoir tank (MAX level)]	9.5 ℓ (8-3/8 Imp qt)
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THERMOSTAT

Valve opening temperature	80 - 84°C (176 - 183°F)
Full open lift amount	More than 10 mm/ 95°C (0.39 in/203°F)

RADIATOR

Unit: kPa (bar, kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 (0.59, 0.6, 9)
Leakage test pressure		157 (1.57, 1.6, 23)

Tightening Torque

EBS00SJY

Unit:N·m (kg-m, ft-lb)
Unit:N·m (kg-m, in-lb)*

Radiator mounting bracket	3.8 - 4.5 (0.39 - 0.46, 34 - 39)*
Radiator fan assembly	3.8 - 4.5 (0.39 - 0.46, 34 - 39)*
Radiator fan	2.9 - 3.9 (0.30 - 0.40, 26 - 34)*
Radiator fan motor	4.0 - 4.5 (0.41 - 0.45, 36 - 39)*
Water pump	23.0 - 30.0 (2.3 - 3.1, 17 - 22)
Water pump pully	7.3 - 9.6 (0.74 - 0.98, 65 - 85)*
Water inlet	21 - 28 (2.1 - 2.9, 16 - 20)
Thermostat housing	21 - 28 (2.1 - 2.9, 16 - 20)
Water inlet pipe	21 - 28 (2.1 - 2.9, 16 - 20)
Hater return pipe	21 - 28 (2.1 - 2.9, 16 - 20)

PRECAUTIONS

Precautions For Liquid Gasket REMOVAL OF LIQUID GASKET

EBS00S34

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

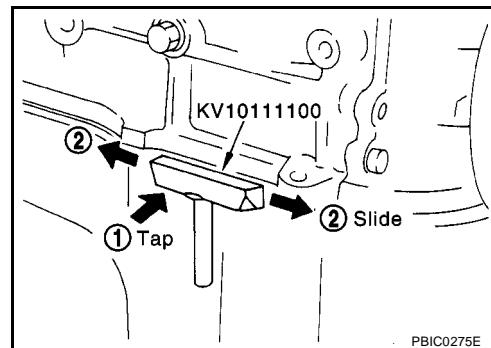
CAUTION:

Be careful not to damage the mating surfaces.

- In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the gasket applied area.

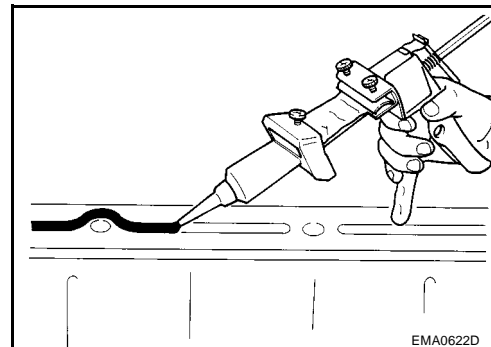
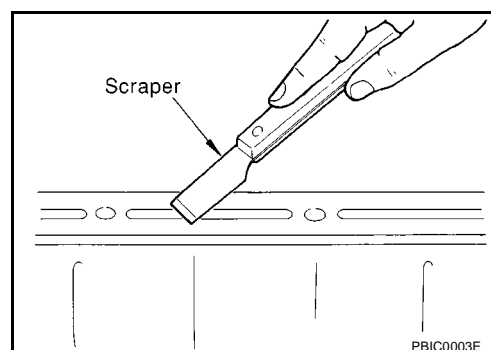
CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

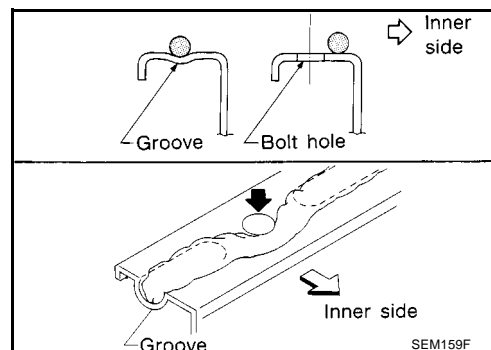
- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.
 - Use Genuine Liquid Gasket or equivalent.**
- Apply the gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. If specified, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

CAUTION:

If there are instructions in this manual, observe them.



PREPARATION

[F9Q]

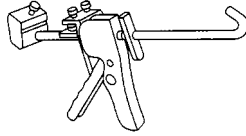
PREPARATION

PFP:00002

Special Service Tools

EBS00S35

NISSAN tool number (RENAULT too number) Tool name	Description	CO
WS39930000 (—) Tube pressure	Pressing the tube of liquid gasket	C D E F G H I J K L M



S-NT052

OVERHEATING CAUSE ANALYSIS

[F9Q]

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

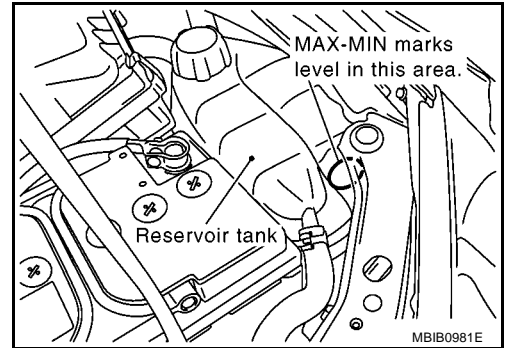
EBS00S36

	Symptom		Check items		
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—	
		Thermostat stuck closed	—		
		Damaged fins	Dust contamination or paper clogging		—
			Mechanical damage		
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
	Reduced air flow	Radiator fan does not operate	—	—	
		High resistance to fan rotation			
		Damaged fan blades			
	Damaged radiator shroud	—	—	—	
	Improper coolant mixture ratio	—	—	—	
	Poor coolant quality	—	—	—	
	Insufficient coolant	Coolant leaks	Cooling hose	Loose clamp	
				Cracked hose	
			Water pump	Poor sealing	
			Radiator	Cracked radiator tank	
				Cracked radiator core	
			Reservoir tank cap	Loose	
				Poor sealing	
		Reservoir tank	Cracked reservoir tank		
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration	
				Cylinder head gasket deterioration	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load	
				Driving in low gear for extended time	
				Driving at extremely high speed	
		Powertrain system malfunction	—		
		Installed improper size wheels and tires			
		Dragging brakes			
		Improper ignition timing			
	Blocked or restricted air flow	Blocked bumper	—	—	
		Blocked radiator grille	Installed car brassiere		
			Mud contamination or paper clogging		
		Blocked radiator	—		
		Blocked condenser	—		
Installed large fog lamp					

ENGINE COOLANT

Inspection LEVEL CHECK

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.



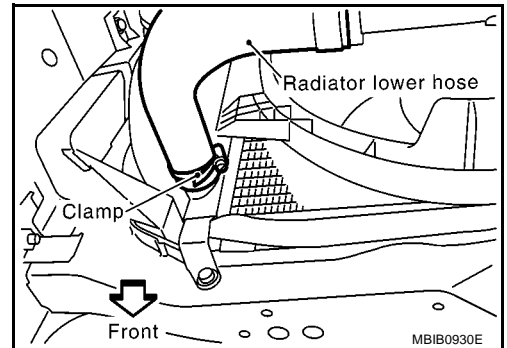
Changing Engine Coolant

WARNING:

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

DRAINING ENGINE COOLANT

1. Remove engine undercover.
 2. Disconnect radiator lower hose, and open reservoir tank cap.
 3. Drain engine coolant.
 4. Check drained coolant for contaminants such as rust, corrosion or discoloration.
- If contaminated, flush engine cooling system. Refer to [CO-9. "FLUSHING COOLING SYSTEM"](#).



REFILLING ENGINE COOLANT

1. Install reservoir tank, radiator lower hose and radiator upper hose.
2. Fill radiator slowly with coolant.

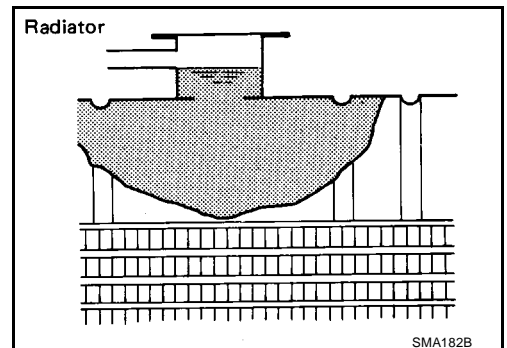
CAUTION:

If the filling rate is too fast, this could lead to air being mixed in the coolant. Be sure to fill the coolant slowly according to the rate indicated above.

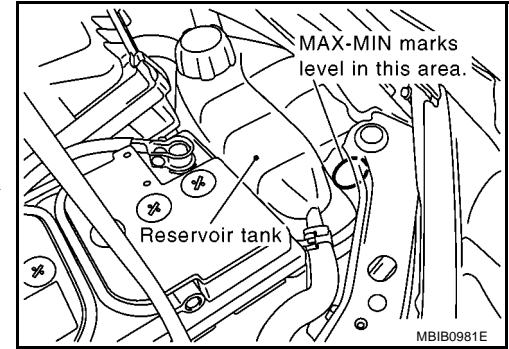
- Use genuine Nissan anti-freeze coolant or equivalent mixed with water (distilled or demineralized). Refer to [MA-15. "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

Engine coolant capacity (With reservoir tank):

6.5 ℓ (5-3/4 Imp qt)



Reservoir tank : 1.0 ℓ (7/8 Imp qt)



- **Pour coolant through coolant filler neck slowly of less than 2 ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.**
- 3. Fill reservoir tank to specified level.
- 4. Warm up engine to normal operating temperature reservoir tank cap installed.
- **If coolant overflows reservoir tank filler hole, install reservoir tank cap.**
- 5. Run engine at 3,000 rpm for 10 seconds and return to idle speed with reservoir tank cap installed.
- Repeat two or three times.

Watch coolant temperature gauge so as not to overheat the engine.

- 6. Stop engine and cool down to less than approximately 50°C (122°F).
- Cool down using a fan to reduce the time.
- If necessary, refill radiator up to filler neck with coolant.
- 7. Refill reservoir tank to MAX level line with coolant.
- 8. Repeat steps 5 through 7 two or more times with reservoir tank cap installed until coolant level no longer drops.
- 9. Check cooling system for leaks with engine running.
- 10. Warm up engine, and check for sound of coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between COOL and WARM.
- Sound may be noticeable at heater unit.
- 11. If sound is heard, bleed air from cooling system by repeating steps 5 through 7 until coolant level no longer drops.
- **Clean excess coolant from engine.**

FLUSHING COOLING SYSTEM

- 1. Fill radiator and reservoir tank with water and reinstall reservoir tank cap.
- 2. Run engine and warm it up to normal operating temperature.
- 3. Rev engine two or three times under no-load.
- 4. Stop engine and wait until it cools down.
- 5. Drain water.
- 6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

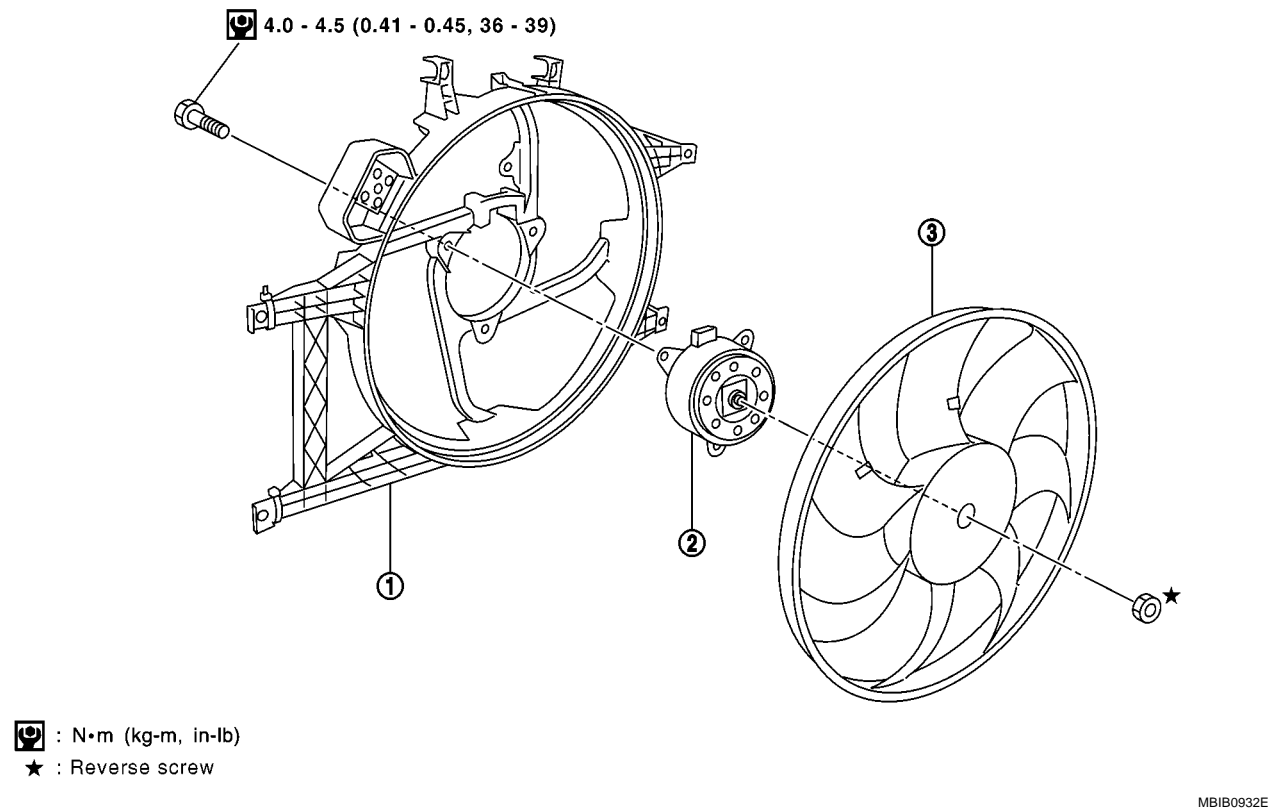
INSTALLATION

- Reinstall any parts removed in reverse order of removal.
- Check for engine coolant leaks.

Disassembly and Assembly Radiator Fan

EBS00S3A

SEC. 214



MBIB0932E

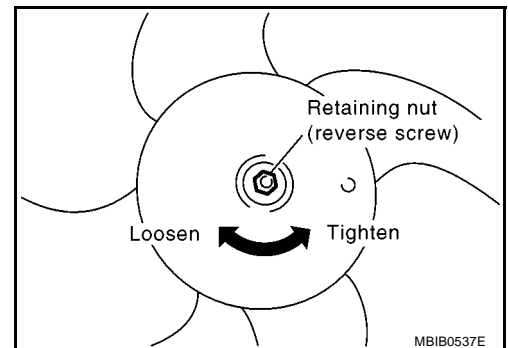
1. Radiator fan shroud

2. Radiator fan motor

3. Radiator fan

DISASSEMBLY

1. Remove radiator fan and shroud assembly from radiator.
2. Remove radiator fan as shown.
3. Remove fan motor from fan shroud.



MBIB0537E

ASSEMBLY

Install in the reverse order of removal.

Checking Radiator

EBS00S3B

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.

RADIATOR

[F9Q]

1. Apply water by hose to the back side of the radiator core vertically downwards.
2. Apply water again to all radiator core surface once per minute.
3. Stop washing if any stains no longer flow out from the radiator.
4. Blow air into the back side of radiator core vertically downwards.
- Use compressed air lower than 490 kPa (4.9 bar 5 kg/cm² , 71psi) and keep distance more than 30 cm (11.8 in).
5. Blow air again into all the radiator core surface once per minute until no water sprays out.

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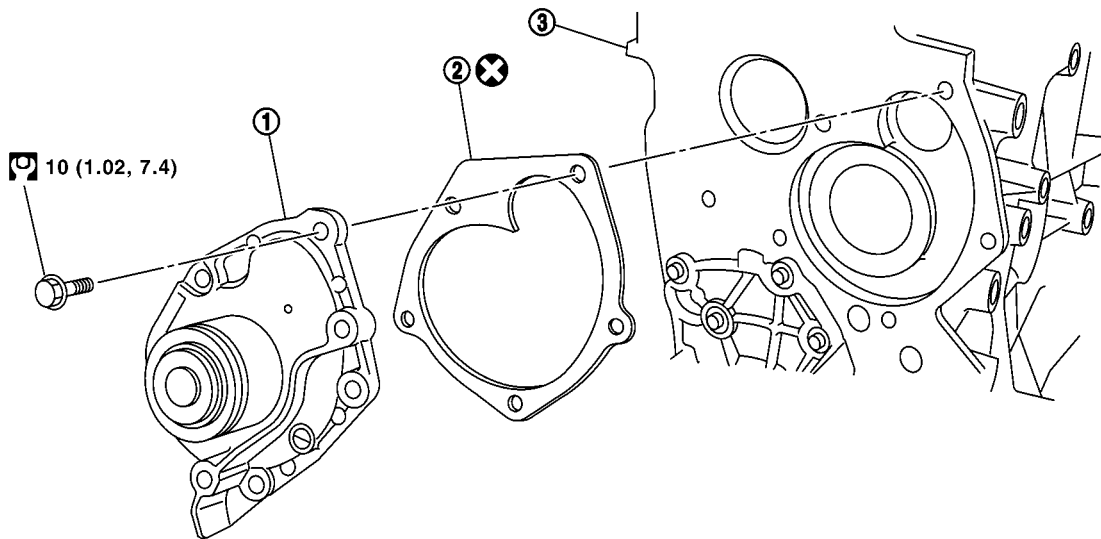
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WATER PUMP

Removal and Installation

SEC. 210



MBIB0933E

1. Water pump

2. Gasket

3. Cylinder block

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

1. Remove the following parts.
 - Battery ground cable
 - Undercover
 - RH front wheel
2. Remove right side splash cover.
3. Remove drive belt. Refer to [EM-142, "DRIVE BELTS"](#).
4. Drain engine coolant. Refer to [CO-25, "Changing Engine Coolant"](#).

CAUTION:

Perform when engine is cold.

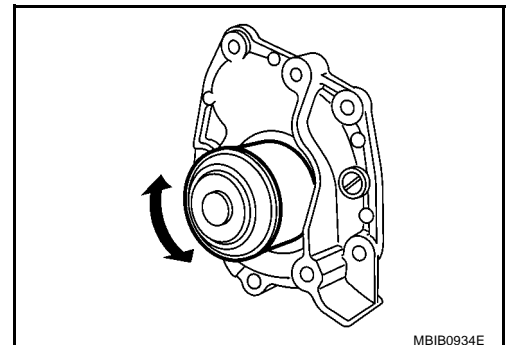
5. Remove timing belt. Refer to [EM-157, "TIMING BELT"](#).
6. Remove the water pump.
 - Coolant will leak from the cylinder block, so have a receptacle ready below.

CAUTION:

- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.

INSPECTION AFTER REMOVAL

- Visually make sure there is no significant dirt or rusting on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusualness, replace the water pump assembly.



MBIB0934E

INSTALLATION

- Install in the reverse order of removal.

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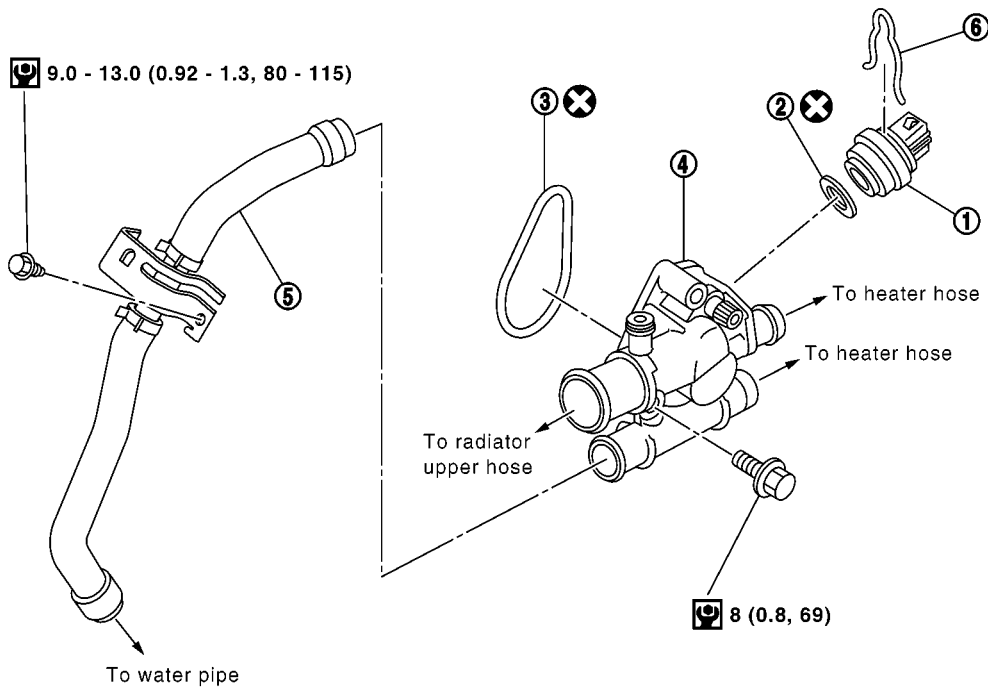
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WATER OUTLET, WATER PIPING

Removal and Installation

SEC. 210•211



✕ : Always replace after every disassembly.

🔧 : N·m (kg-m, in-lb)

MBIB0935E

- | | | |
|-----------------------------|---------------|------------------|
| 1. Water temperature sensor | 2. O-ring | 3. Gasket |
| 4. Water outlet | 5. Water hose | 6. Retainer ring |

REMOVAL

1. Remove engine room cover. Refer to [EM-141, "ENGINE ROOM COVER"](#).
2. Drain engine coolant. Refer to [CO-25, "Changing Engine Coolant"](#).

CAUTION:

Perform when engine is cold.

3. Remove radiator upper hose. Refer to [CO-27, "RADIATOR"](#).
4. Remove vacuum pump. Refer to [EM-154, "VACUUM PUMP"](#).
5. Remove heater hose.
6. Disconnect water hose from water outlet.
7. Remove water outlet.

INSTALLATION

Install in the reverse order of removal.